

Note

## Analysis of fatty acids in methyl ester form by using relative retention times obtained from Gas Chromatography techniques

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### ABSTRACT

Fatty acid methyl esters were separated by high resolution gas chromatography on a DB - WAX fused silica capillary column, coated with polyethylene glycol and analyzed under conditions of linear temperature programming. Retention index values were calculated by using fatty acid methyl esters as standards and tabulated. Excellent reproducibility of the index values were obtained.

It was found that this method was very useful, convenient and not time consuming in qualitative analysis of various kinds of fatty acid of fats and oils.

### Introduction

As a part of the purpose on the analysis of fats and oils, it was wanted to investigate the multivariate optimization of various types of lipid analyses. Fats and oils are tri - ester of glycerol with many kinds of fatty acids. In many cases, determination of fatty acid components are necessary to classify in the Customs Tariff Schedule.

Gas Chromatography has been an important aid in the analysis of fatty acid in fats and oils and other lipids, particularly analysis of fatty acid methyl esters. Identification using GC has been limited to those compounds for which the analyst has a reference compound to run for confirmation. Thus, this will be useful when the necessary standards

are not available.

The objective of this particular study was to use this method in the analysis of fatty acid methyl esters from fats and oils by Gas Chromatography.

### Gas Chromatography :

The analysis of the fatty acid methyl esters was on a Shimadzu Model GC - 15A Gas Chromatography, configured for capillary Chromatography with a capillary injection port using split mode and a flame ionization detector connected to a Chromatopac C - R 4A data processor.

A DB - WAX fused silica capillary column (3m × 0.25mm I.D.) coated with polyethylene glycol with film thickness 0.25 μm. (J&W Scientific) was

used. The carrier gas ( Helium ) flow rate is 0.5ml / min. Inject at 60 , raise the oven temperature to 220 at a rate of 2 / min and keep the column at this temperature for 60min. The temperature of the detector and injection port were 250 .

## Experimentation

All materials, obtained from the Wako Pure Chemical Industries Ltd. and the Tokyo Kasei Co., were used and some of fatty acid methyl esters were prepared from fatty acids by using sulfuric - methanol method.

### Conversion of fatty acids into fatty acid methyl esters :

A1g amount of fat sample is weighted into an esterification flask and 60ml of sulfuric acid - benze - ne - methanol solution (add 2ml of concentrated sulfuric acid to 230ml of 1:3 (v / v) benzene - methanol mixture.) are added to dissolved the sample. Heat the mixture with a reflux condenser for 2.5hr. then, cool and transfer it to a separatory funnel and add 100ml of water. The mixture extracted twice with 50ml of petroleum ether. The combined extract is washed by extraction with water, by using 20ml of water each time, until water does not show acidity as detected by methyl orange. Dehydrate the petroleum ether solution with anhydrous sodium sulfate, filter and evaporate the solvent.

## Results and discussion :

The Kovats retention index system has generally been accepted as the best way to characterize the retention behavior of chromatographically separated compounds. In order to facilitate the analytical application of GC to the investigation of samples with wide boiling point range, temperature progr - ammed GC is one of the most important techniques and many GC analyses are carried out under this

conditions.

According to definition, Kovats indices are determined at constant temperature. However, it is impossible to determine the index values of all fatty acid methyl esters in a single run at a certain constant temperature, because of the large differences in their retention times. Thus, index values were determined by using linear temperature programme.

The effect of temperature on retention was recognized in gas chromatography and increasing the temperature during the elution sequence was soon exploited in the examination of samples with wide ranges of boiling points. With linearly increasing column temperature, a nearly arithmetic rather than a logarithmic relationship.

The compounds examined in this study and their respective retention indices are presented in Table1. The chromatogram of standard fatty acid methyl esters from  $C_4H_9CO_2CH_3$  and  $C_{25}H_{51}CO_2CH_3$ , using internal standard fatty acid methyl esters,  $C_6H_{13}CO_2CH_3$  and  $C_{20}H_{41}CO_2CH_3$ , are showed in Fig. 1. In Table 2 - Table 3, the relative retention time of fatty acid compositions of standard samples are given and Fig. 2 - Fig. 15 show the actual separation of standard fat samples, run with the optimized method.

Mean retention times index values and standard deviations were calculated from five measurements. From the chromatogram, good separation of fatty acid methyl esters from methyl pentanoate to methyl hexacosanoate were obtained. Calculation of relative retention tiems from each retention time by use of this simple linear index scheme.

$$\text{Relative retention time} = \left( \frac{T_{\text{sample}} - T_{C7}}{T_{C21} - T_{C7}} \right) \times 100$$

Where  $T_{\text{sample}}$  is the retention time of the substance for which the retention index is to be determined,  $T_{C7}$  and  $T_{C21}$  are the retention times for the fatty acid methyl ester standards which bracket the substances of interest.

As the results show, the good characterization were obtained with low percentage differ from

standards.

### Reproducibility

Reproduced the retention indices by use of Hewlett Packard 5890 Series and HP 3396 Series Integrator. Column used was PEG (DB - WAX) 15 m  $\times$  0.53 mm I.D. and analyzed under the same conditions.

It was found that, retention time indices could be reproduced from hexanoic acid methyl ester to tetracosanoic acid methyl ester. As the chromatogram and results showed, in Table

4 and Fig. 16.

In Table 5, the relative retention time of fatty acid compositions of standard samples are given.

### Conclusion

The use of Kovats retention indices has yielded a great advantage over relative retention times, that they are dependent of the film thickness,

column dimensions and phase ratio. Owing to the advantages in column technology, highly reproducible column are available for some polar stationary phase.

This retention index is considered to be convenient and reliable to identify fatty acids contained in complex mixtures and this procedure also can be easily used for identification in linear temperature programme capillary gas chromatography and provide useful guides when necessary standards are not available.

### Acknowledgement

The authors would like to express deeply gratitude to Mr. Uehama Takaichi and Mr. Kuwata Shin-ichiro for access to laboratory facilities and encouragement during the course of the work. Grateful acknowledgements also go to Central Customs Laboratory and Thai Customs Department.

### References

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Table 1 Retention Indices of fatty acid methyl esters ( Internal standards :  $C_6H_{13}CO_2CH_3$  and  $C_{20}H_{41}CO_2CH_3$  )

| Sample                       | R. R. T |         | R. R. T |         | R. R. T |         | R. R. T |         | R. R. T |         | R. T    | R. R. T | R. T  |
|------------------------------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|-------|
|                              | R. T    | R. T    | R. T    | R. T    | R. T    | R. T    | R. T    | R. T    |         |         |         |         |       |
| C <sub>6</sub>               | 5.790   | -5.695  | 5.791   | -5.696  | 5.790   | -5.693  | 5.803   | -5.699  | 5.795   | -5.618  | 5.797   | -5.695  | 0.000 |
| C <sub>8</sub>               | 5.817   | -4.383  | 5.824   | -4.387  | 5.825   | -4.393  | 5.827   | -4.390  | 5.829   | -4.371  | 5.827   | -4.385  | 0.000 |
| C <sub>10</sub>              | 5.487   | 0.000   | 5.505   | 0.000   | 5.525   | 0.000   | 5.525   | 0.000   | 5.530   | 0.000   | 5.511   | 0.000   | 0.013 |
| C <sub>12</sub>              | 12.500  | 5.001   | 12.500  | 5.005   | 12.500  | 5.007   | 12.500  | 5.003   | 12.500  | 5.007   | 12.506  | 5.009   | 0.008 |
| C <sub>14</sub>              | 17.530  | 12.119  | 17.530  | 12.111  | 17.530  | 12.120  | 17.539  | 12.130  | 17.526  | 12.130  | 17.502  | 12.130  | 0.006 |
| C <sub>16</sub>              | 23.500  | 21.112  | 23.505  | 21.104  | 23.505  | 21.127  | 23.506  | 21.130  | 23.511  | 21.098  | 23.503  | 21.117  | 0.000 |
| C <sub>18</sub>              | 28.750  | 20.415  | 28.750  | 20.404  | 28.750  | 20.430  | 28.755  | 20.443  | 28.761  | 20.436  | 28.752  | 20.420  | 0.002 |
| C <sub>20-22</sub>           | 35.194  | 30.002  | 35.195  | 30.006  | 35.218  | 30.023  | 35.233  | 30.029  | 35.187  | 30.008  | 35.192  | 30.011  | 0.003 |
| C <sub>22-24-26</sub>        | 31.611  | 35.570  | 31.625  | 35.587  | 31.675  | 35.598  | 31.684  | 35.600  | 31.644  | 35.597  | 31.648  | 35.574  | 0.001 |
| C <sub>28</sub>              | 34.448  | 37.090  | 34.450  | 37.090  | 34.518  | 37.112  | 34.500  | 37.093  | 34.487  | 37.090  | 34.490  | 37.085  | 0.001 |
| C <sub>30-32</sub>           | 34.600  | 38.275  | 34.605  | 38.272  | 34.608  | 38.304  | 34.610  | 38.304  | 34.606  | 38.303  | 34.602  | 38.300  | 0.000 |
| C <sub>34</sub>              | 45.681  | 45.681  | 45.682  | 45.682  | 45.623  | 45.650  | 45.619  | 45.679  | 45.685  | 45.652  | 45.665  | 45.652  | 0.000 |
| C <sub>36-38</sub>           | 45.548  | 45.547  | 45.552  | 45.552  | 45.520  | 45.565  | 45.500  | 45.520  | 45.504  | 45.518  | 45.508  | 45.549  | 0.001 |
| C <sub>40</sub>              | 45.548  | 53.518  | 45.568  | 53.520  | 45.479  | 53.527  | 45.471  | 53.514  | 45.508  | 53.498  | 45.503  | 53.513  | 0.002 |
| C <sub>42-44</sub>           | 45.682  | 54.443  | 45.512  | 54.455  | 45.589  | 54.451  | 45.670  | 54.458  | 45.608  | 54.457  | 45.601  | 54.449  | 0.000 |
| C <sub>44-46</sub>           | 47.125  | 58.122  | 47.160  | 58.122  | 47.254  | 58.135  | 47.218  | 58.138  | 47.183  | 58.130  | 47.178  | 58.130  | 0.007 |
| C <sub>48</sub>              | 50.477  | 60.970  | 50.532  | 60.980  | 50.597  | 60.981  | 50.580  | 60.987  | 50.520  | 60.943  | 50.527  | 60.980  | 0.004 |
| C <sub>50-52</sub>           | 51.227  | 62.080  | 51.264  | 62.080  | 51.368  | 62.070  | 51.314  | 62.066  | 51.277  | 62.058  | 51.276  | 62.050  | 0.005 |
| C <sub>54</sub>              | 55.425  | 66.138  | 55.452  | 66.181  | 55.569  | 66.185  | 55.522  | 66.178  | 55.523  | 66.151  | 55.484  | 66.183  | 0.044 |
| C <sub>58</sub>              | 60.180  | 70.034  | 60.170  | 70.035  | 60.262  | 70.033  | 60.274  | 70.030  | 60.287  | 70.032  | 60.255  | 70.038  | 0.050 |
| C <sub>60-62</sub>           | 61.010  | 70.035  | 61.030  | 70.035  | 61.095  | 70.035  | 61.121  | 70.035  | 61.087  | 70.032  | 61.071  | 70.020  | 0.080 |
| C <sub>64</sub>              | 64.725  | 81.070  | 64.735  | 81.064  | 64.812  | 81.061  | 64.855  | 81.060  | 64.843  | 81.063  | 64.795  | 81.074  | 0.000 |
| C <sub>66-68</sub>           | 65.443  | 82.797  | 65.487  | 82.798  | 65.626  | 82.793  | 65.581  | 82.798  | 65.545  | 82.711  | 65.548  | 82.708  | 0.051 |
| C <sub>70-72-74</sub>        | 67.425  | 85.550  | 67.430  | 85.557  | 67.490  | 85.548  | 67.515  | 85.550  | 67.486  | 85.549  | 67.497  | 85.550  | 0.040 |
| C <sub>76</sub>              | 68.225  | 88.301  | 68.212  | 88.340  | 68.325  | 88.330  | 68.254  | 88.330  | 68.288  | 88.324  | 68.280  | 88.304  | 0.072 |
| C <sub>78-80-82-84</sub>     | 70.180  | 88.503  | 70.180  | 88.503  | 70.250  | 88.508  | 70.216  | 88.503  | 70.281  | 88.505  | 70.228  | 88.508  | 0.045 |
| C <sub>86</sub>              | 73.328  | 94.258  | 73.345  | 94.241  | 73.424  | 94.235  | 73.450  | 94.278  | 73.447  | 94.188  | 73.400  | 94.159  | 0.039 |
| C <sub>90-92</sub>           | 73.825  | 95.378  | 74.016  | 95.315  | 74.079  | 95.325  | 74.087  | 95.325  | 74.069  | 95.308  | 74.053  | 95.317  | 0.052 |
| C <sub>94-96-98</sub>        | 75.682  | 97.802  | 75.693  | 97.800  | 75.680  | 97.878  | 75.689  | 97.872  | 75.697  | 97.860  | 75.693  | 97.870  | 0.049 |
| C <sub>100</sub>             | 77.050  | 100.000 | 77.060  | 100.000 | 77.430  | 100.000 | 77.472  | 100.000 | 77.469  | 100.000 | 77.425  | 100.000 | 0.058 |
| C <sub>102-104-106-108</sub> | 77.784  | 100.000 | 77.809  | 100.000 | 77.888  | 100.000 | 77.888  | 100.000 | 77.883  | 100.000 | 77.884  | 100.000 | 0.047 |
| C <sub>110-112-114-116</sub> | 78.482  | 101.644 | 78.523  | 101.674 | 78.585  | 101.642 | 78.580  | 101.628 | 78.579  | 101.638 | 78.554  | 101.628 | 0.048 |
| C <sub>118</sub>             | 80.425  | 104.425 | 80.474  | 104.430 | 80.525  | 104.434 | 80.521  | 104.437 | 80.514  | 104.415 | 80.461  | 104.420 | 0.048 |
| C <sub>120-122-124-126</sub> | 82.425  | 106.000 | 81.449  | 106.004 | 81.562  | 106.001 | 81.561  | 106.004 | 81.500  | 106.004 | 81.529  | 106.002 | 0.080 |
| C <sub>128</sub>             | 82.977  | 108.000 | 82.130  | 108.000 | 82.187  | 108.002 | 82.225  | 108.000 | 82.211  | 108.079 | 82.180  | 108.084 | 0.080 |
| C <sub>130-132</sub>         | 85.877  | 112.384 | 85.062  | 112.384 | 85.025  | 112.436 | 85.020  | 112.415 | 85.003  | 112.374 | 85.000  | 112.420 | 0.082 |
| C <sub>134</sub>             | 87.742  | 120.000 | 81.959  | 121.002 | 81.943  | 121.021 | 81.973  | 121.001 | 91.947  | 120.982 | 81.952  | 120.984 | 0.094 |
| C <sub>138</sub>             | 108.949 | 145.445 | 108.947 | 145.080 | 108.982 | 145.795 | 108.991 | 145.818 | 108.947 | 145.841 | 108.907 | 145.060 | 0.104 |

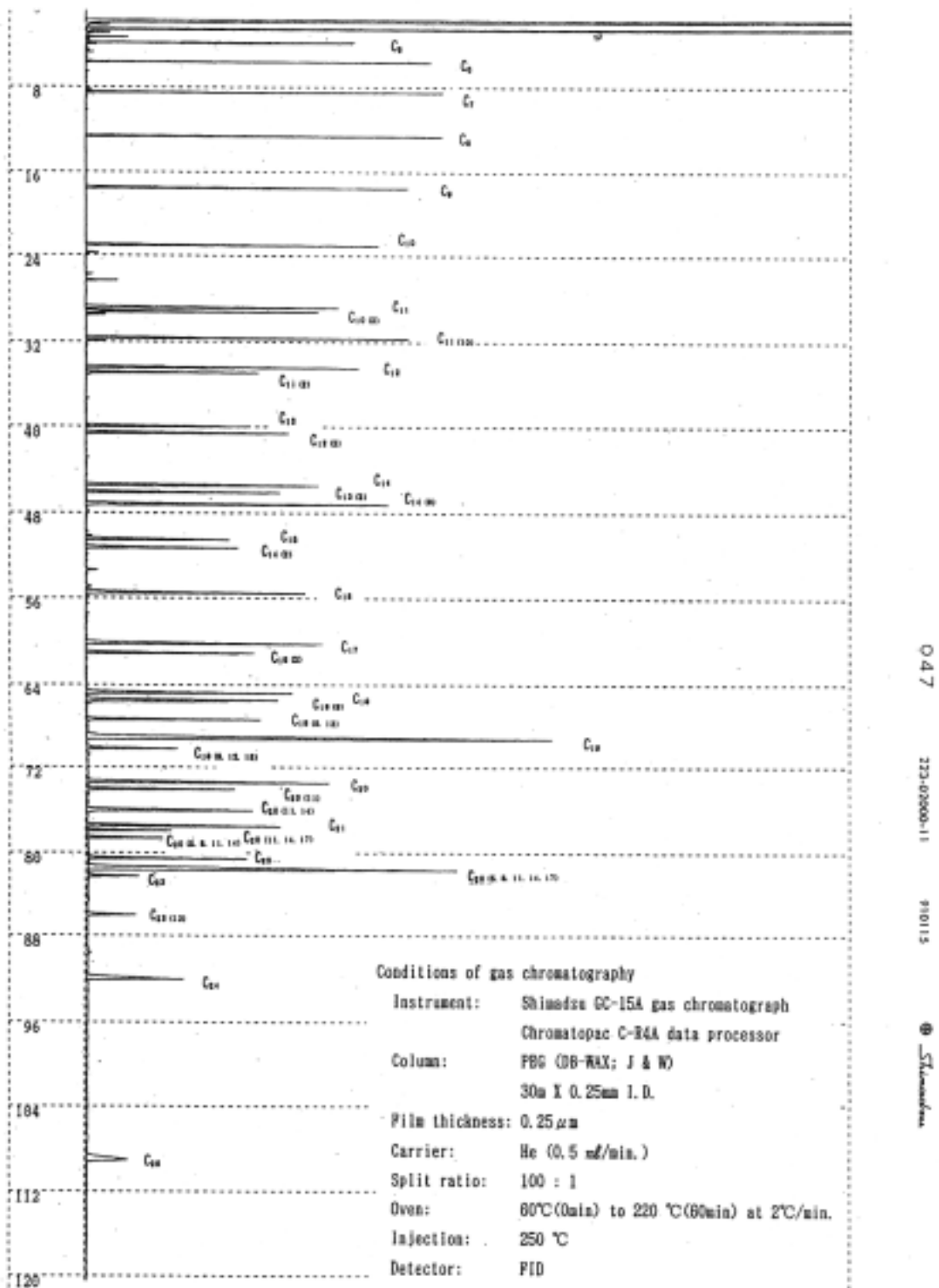


Fig. 1 : Chromatogram of standard fatty acid methyl esters from  $C_4H_9CO_2CH_3$  to  $C_{25}H_{51}CO_2CH_3$   
(Internal standards :  $C_6H_{13}CO_2CH_3$  and  $C_{20}H_{41}CO_2CH_3$ )

Table 2 Relative retention times of standard fat samples.( Internal standards :  $C_6H_{13}CO_2CH_3$  and  $C_{20}H_{41}CO_2CH_3$ )

| Number of Carbon of Fatty Acids | R. R. T | Standard Samples (R. R. T) |                 |          |            |             |                |           |
|---------------------------------|---------|----------------------------|-----------------|----------|------------|-------------|----------------|-----------|
|                                 |         | COCONUT OIL                | COTTON SEED OIL | PALM OIL | PEANUT OIL | LINSEED OIL | MULT EXTRACT * | RAPE SEED |
| $C_6$                           | -6.840  |                            |                 |          |            |             |                |           |
| $C_8$                           | -4.185  | -4.282                     |                 |          |            |             |                |           |
| $C_{10}$                        | 0.000   |                            |                 |          |            |             |                |           |
| $C_{12}$                        | 5.889   | 5.876                      |                 |          |            |             |                |           |
| $C_{14}$                        | 13.130  |                            |                 |          |            |             |                |           |
| $C_{16}$                        | 21.117  | 21.122                     |                 |          |            |             |                |           |
| $C_{18}$                        | 28.430  |                            |                 |          |            |             |                |           |
| $C_{18:1(n-7)}$                 | 30.011  |                            |                 |          |            |             |                |           |
| $C_{18:1(n-7)}$                 | 33.574  |                            |                 |          |            |             |                |           |
| $C_{18}$                        | 37.683  | 38.106                     | 37.934          | 37.862   |            | 38.124      |                |           |
| $C_{18:1(n-7)}$                 | 38.388  |                            |                 |          | 38.320     |             |                |           |
| $C_{18}$                        | 45.681  |                            |                 |          |            |             |                |           |
| $C_{18:1(n-7)}$                 | 45.548  |                            |                 |          |            |             |                |           |
| $C_{18}$                        | 53.513  | 53.856                     | 53.370          | 53.340   | 53.500     | 53.520      |                |           |
| $C_{18:1(n-7)}$                 | 54.446  |                            |                 |          |            |             |                |           |
| $C_{18:1(n-7)}$                 | 58.110  |                            |                 |          |            |             |                |           |
| $C_{18}$                        | 60.860  |                            |                 |          |            |             |                |           |
| $C_{18:1(n-7)}$                 | 62.959  |                            |                 |          |            |             |                |           |
| $C_{18}$                        | 68.163  | 68.198                     | 68.332          | 68.582   | 68.080     | 68.058      | 68.075         | 68.051    |
| $C_{17}$                        | 75.038  |                            |                 |          |            |             |                |           |
| $C_{18:1(n-7)}$                 | 76.270  |                            |                 |          |            |             |                |           |
| $C_{18}$                        | 81.874  | 81.907                     | 81.948          | 81.084   | 81.740     | 81.648      | 81.626         | 81.627    |
| $C_{18:1(n-7)}$                 | 82.706  | 82.726                     | 82.950          | 83.190   | 82.730     | 82.769      | 82.575         | 82.885    |
| $C_{18:1(n-7)}$                 | 85.350  | 85.483                     | 86.148          | 85.671   | 85.570     | 85.834      | 85.646         | 85.731    |
| $C_{18}$                        | 88.304  |                            |                 |          |            |             |                |           |
| $C_{18:1(n-7)}$                 | 89.559  | 89.513                     | 89.429          | 89.366   |            | 89.850      | 89.704         | 89.507    |
| $C_{20}$                        | 94.150  |                            |                 | 94.058   | 94.080     |             |                | 93.972    |
| $C_{20:1(n-7)}$                 | 95.197  |                            |                 | 95.127   | 95.190     |             | 95.155         | 95.185    |
| $C_{20:1(n-7)}$                 | 97.879  |                            |                 |          |            |             |                | 97.740    |
| $C_{22}$                        | 100.000 |                            |                 |          |            |             |                |           |
| $C_{20:1(n-7)}$                 | 100.829 |                            |                 |          |            |             |                |           |
| $C_{20:1(n-7)}$                 | 101.638 |                            |                 |          |            |             |                | 101.525   |
| $C_{22}$                        | 104.450 |                            |                 |          |            |             |                |           |
| $C_{20:1(n-7)}$                 | 105.952 |                            |                 |          | 105.900    |             |                | 105.881   |
| $C_{22}$                        | 106.884 |                            |                 |          |            |             |                |           |
| $C_{22:1(n-7)}$                 | 112.423 |                            |                 |          |            |             |                |           |
| $C_{24}$                        | 120.094 |                            |                 |          | 120.050    |             |                |           |
| $C_{26}$                        | 145.689 |                            |                 |          |            |             |                |           |

Table 3 Relative retention times of standard fat samples.(Internal standards :  $C_6H_{13}CO_2CH_3$  and  $CO_2H_4CO_2CH_3$ )

| Number of Carbon of Fatty Acids       | R. R. T | Standard Samples (R.R.T) |            |            |              |             |          |          |
|---------------------------------------|---------|--------------------------|------------|------------|--------------|-------------|----------|----------|
|                                       |         | CAMELLIA OIL             | CASTOR OIL | SESAME OIL | SOY BEAN OIL | BEEF TALLOW | LARD OIL | MILK FAT |
| C <sub>4</sub>                        | -6.840  |                          |            |            |              |             |          |          |
| C <sub>6</sub>                        | -4.185  |                          |            | -4.131     |              |             |          | -4.181   |
| C <sub>8</sub>                        | 0.000   |                          |            |            |              |             |          |          |
| C <sub>8</sub>                        | 5.880   |                          |            |            |              |             |          | 5.854    |
| C <sub>8</sub>                        | 13.120  |                          |            |            |              |             |          |          |
| C <sub>10</sub>                       | 21.137  |                          |            |            |              |             |          | 21.051   |
| C <sub>12</sub>                       | 29.420  |                          |            |            |              |             |          |          |
| C <sub>14</sub> (90)                  | 30.011  |                          |            |            |              |             |          |          |
| C <sub>14</sub> (100)                 | 33.574  |                          |            |            |              | 33.377      |          |          |
| C <sub>16</sub>                       | 37.063  |                          |            |            |              | 37.833      | 37.815   | 37.562   |
| C <sub>16</sub> (90)                  | 38.368  |                          |            |            |              |             |          |          |
| C <sub>18</sub>                       | 45.681  |                          |            |            |              |             |          | 45.387   |
| C <sub>18</sub> (90)                  | 46.549  |                          |            |            |              |             |          |          |
| C <sub>18</sub>                       | 53.513  |                          |            |            |              | 53.398      | 53.333   | 53.527   |
| C <sub>18</sub> (90)                  | 54.446  |                          |            |            |              |             |          |          |
| C <sub>18</sub> (90)                  | 56.110  |                          |            |            |              | 55.915      | 55.850   |          |
| C <sub>18</sub>                       | 60.680  |                          |            |            |              | 60.739      | 60.653   | 60.698   |
| C <sub>18</sub> (90)                  | 62.059  |                          |            | 62.196     |              |             |          | 62.020   |
| C <sub>18</sub>                       | 68.153  | 68.100                   | 67.887     | 68.256     | 68.163       | 68.273      | 68.355   | 68.426   |
| C <sub>17</sub>                       | 75.038  |                          |            |            |              | 74.811      | 74.727   | 74.691   |
| C <sub>18</sub> (90)                  | 76.220  |                          |            |            |              | 76.117      |          |          |
| C <sub>18</sub>                       | 81.674  | 82.941                   | 82.434     | 81.907     | 81.829       | 82.907      | 82.075   | 81.860   |
| C <sub>18</sub> (90)                  | 82.709  | 83.356                   | 82.513     | 83.150     | 82.929       | 82.908      | 83.967   | 82.788   |
| C <sub>18</sub> (90, 100)             | 85.550  | 85.444                   | 85.420     | 85.685     | 86.061       | 85.026      | 85.422   | 85.587   |
| C <sub>18</sub>                       | 88.284  |                          |            |            |              |             |          |          |
| C <sub>18</sub> (90, 10, 100)         | 89.559  |                          | 89.319     |            | 89.577       |             | 89.327   |          |
| C <sub>18</sub>                       | 94.158  | 94.322                   | 93.977     | 93.038     |              |             |          |          |
| C <sub>18</sub> (100)                 | 95.107  |                          |            |            |              |             | 94.929   |          |
| C <sub>18</sub> (10, 100)             | 97.879  |                          |            |            |              |             | 97.926   |          |
| C <sub>18</sub>                       | 100.000 |                          |            |            |              |             |          |          |
| C <sub>18</sub> (10, 10, 100)         | 100.029 |                          |            |            |              |             |          |          |
| C <sub>18</sub> (10, 10, 10, 100)     | 101.838 |                          |            |            |              |             |          |          |
| C <sub>18</sub>                       | 104.459 |                          |            |            |              |             |          |          |
| C <sub>18</sub> (10, 10, 10, 10, 100) | 105.952 | 106.758                  |            |            | 105.725      |             |          |          |
| C <sub>18</sub>                       | 106.884 |                          |            |            |              |             |          |          |
| C <sub>18</sub> (100)                 | 112.423 |                          |            |            |              |             |          |          |
| C <sub>24</sub>                       | 120.904 | 122.479                  | 120.529    |            |              |             |          |          |
| C <sub>24</sub>                       | 145.686 |                          | 142.558    |            |              |             |          |          |

Note Analysis of fatty acids in methyl ester form by using relative retention times obtained from Gas Chromatography techniques

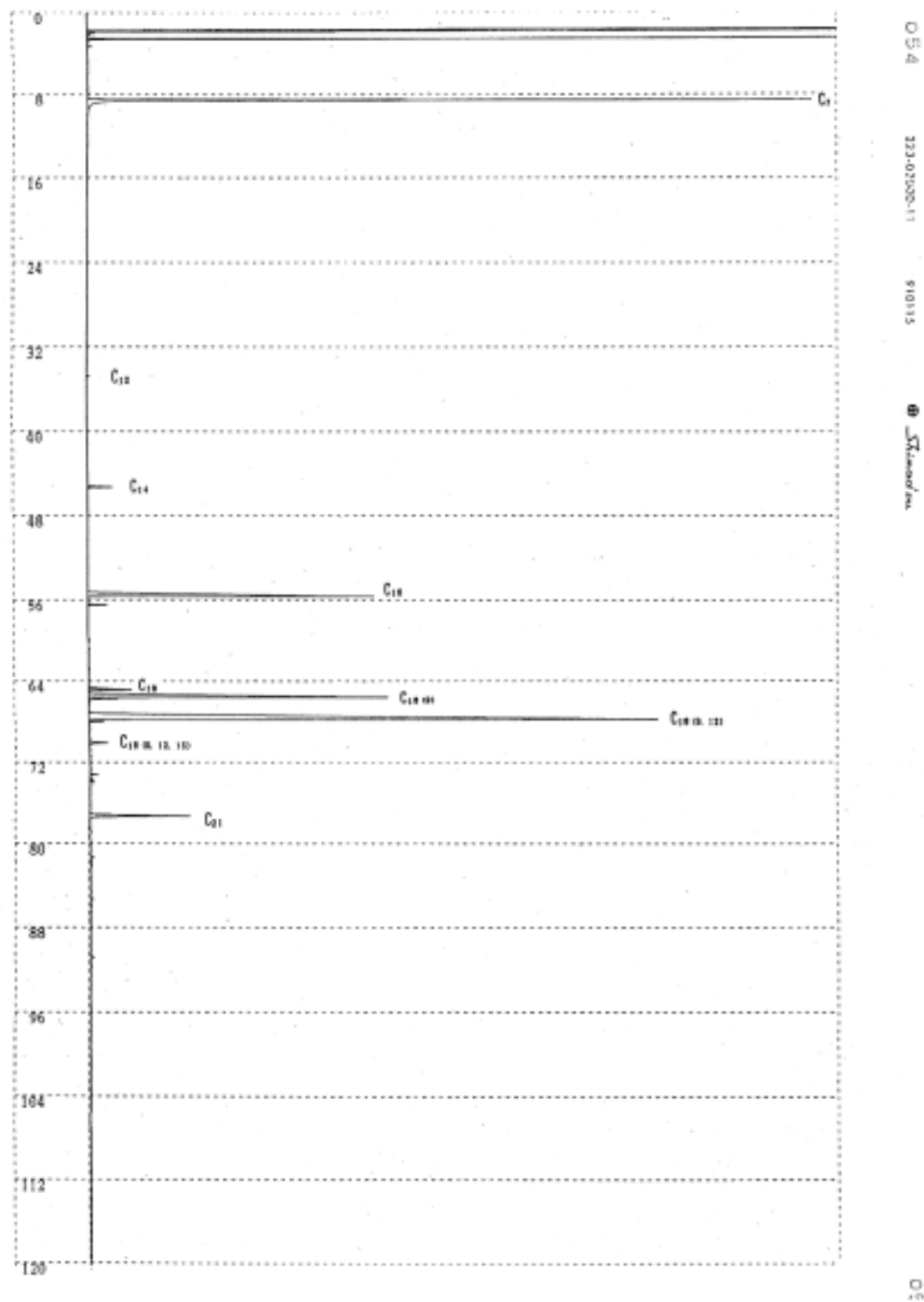


Fig. 2 Chromatogram of standard sample of coconut oil ( Internal standards :  $C_6H_{13}CO_2CH_3$  and  $C_{20}H_{41}CO_2CH_3$ )

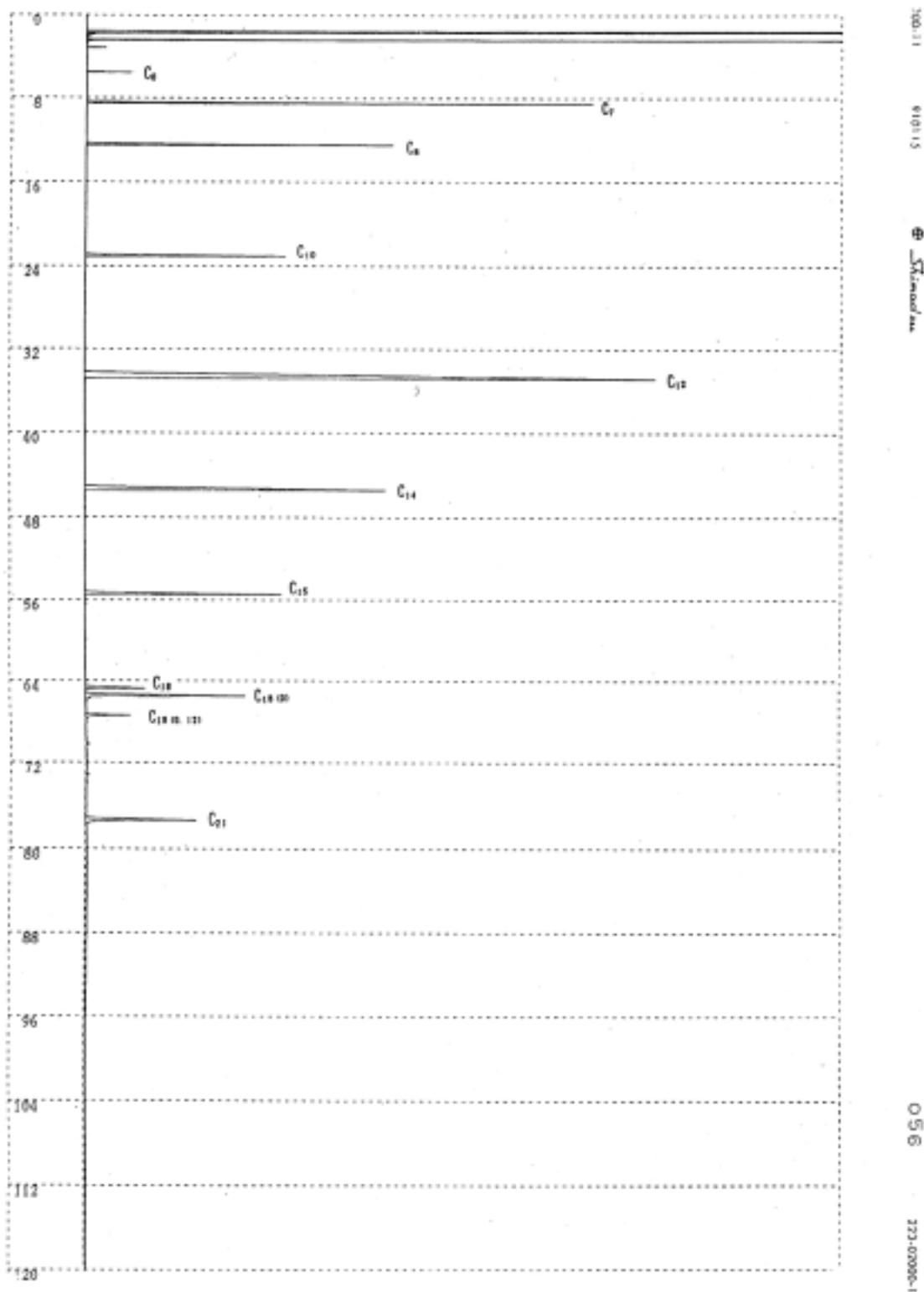


Fig.3 Chromatogram of standard sample of cotton seed oil (Internal standards :  $C_6H_{13}CO_2CH_3$  and  $C_{20}H_{41}CO_2CH_3$ )

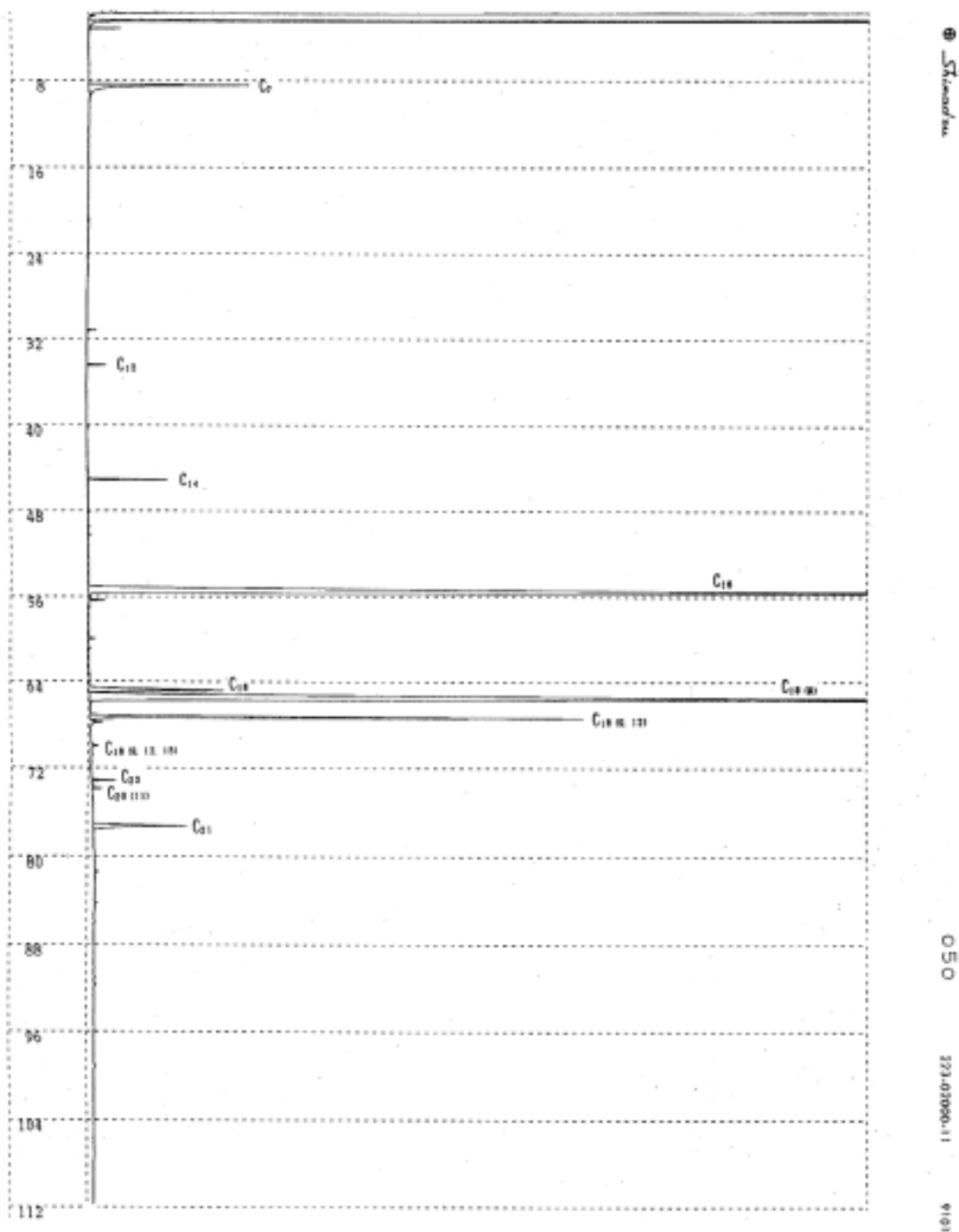


Fig. 4 Chromatogram of standard sample of palm oil ( Internal standards :  $C_6H_{13}CO_2CH_3$  and  $C_{20}H_{41}CO_2CH_3$  )

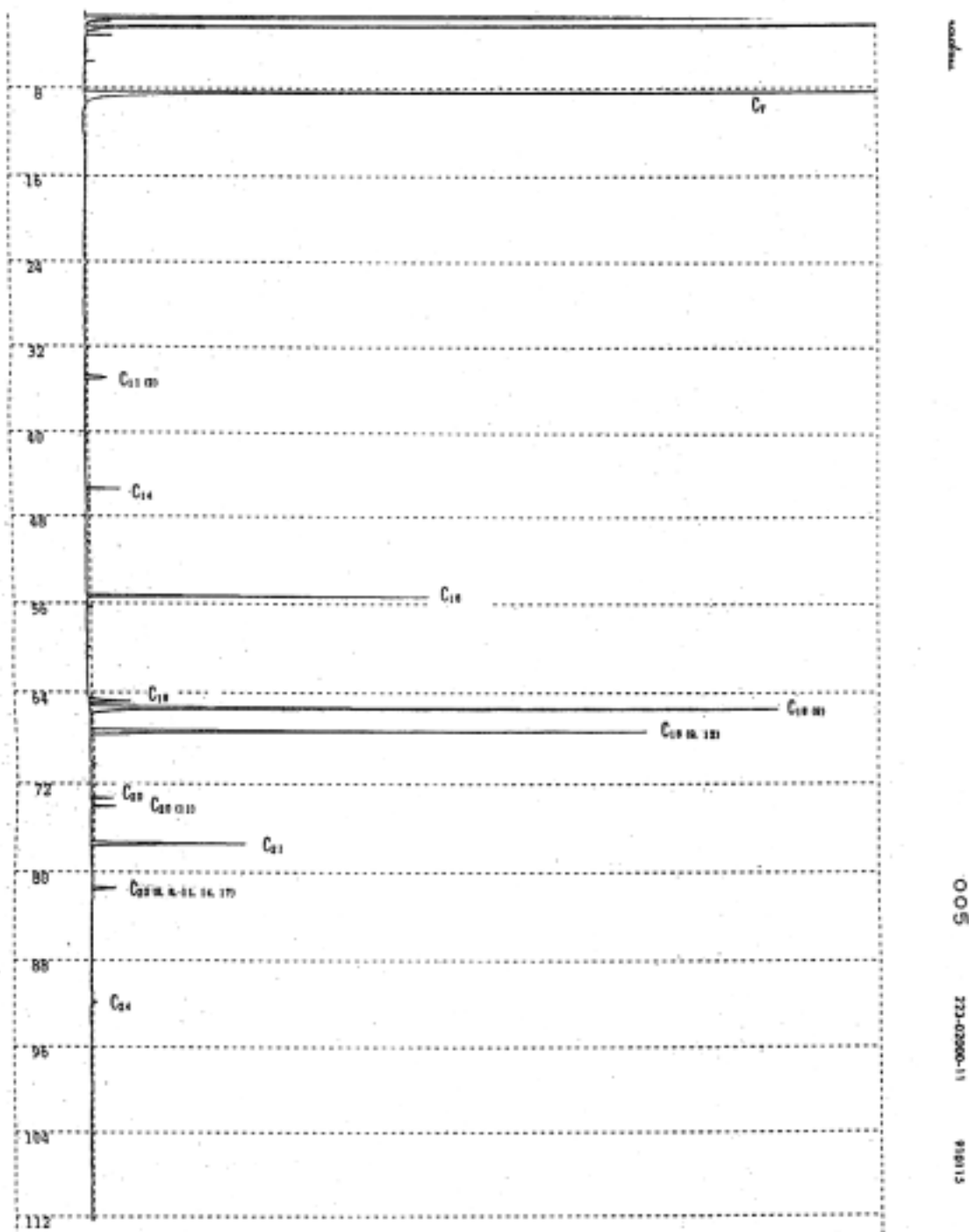


Fig. 5 Chromatogram of standard sample of peanut oil ( Internal standards :  $C_6H_{13}CO_2CH_3$  and  $C_{20}H_{41}CO_2CH_3$  )

Note Analysis of fatty acids in methyl ester form by using relative retention times obtained from Gas Chromatography techniques

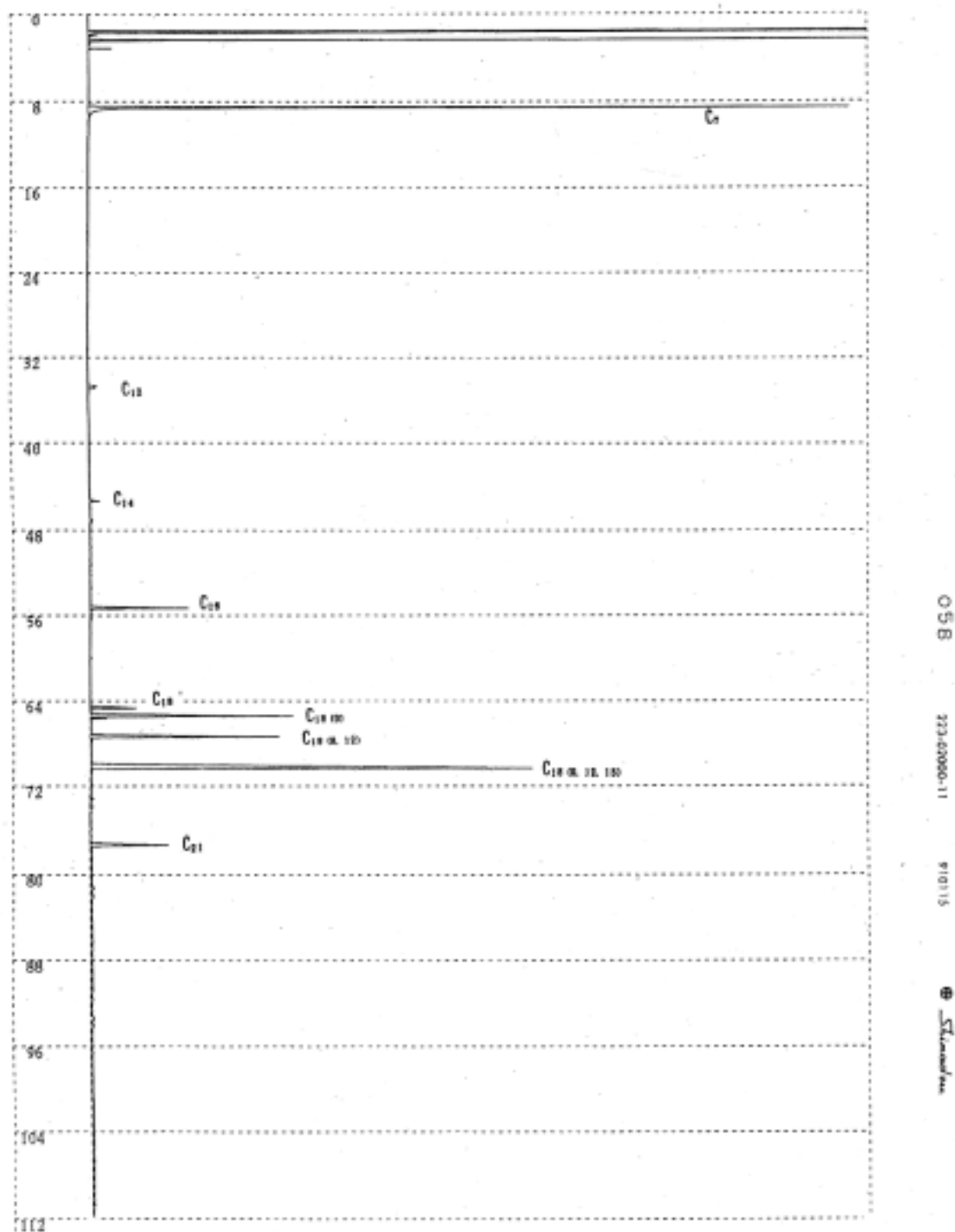


Fig. 6 Chromatogram of standard sample of linseed oil (Internal standards :  $C_6H_{13}CO_2CH_3$  and  $C_{20}H_{41}CO_2CH_3$ )

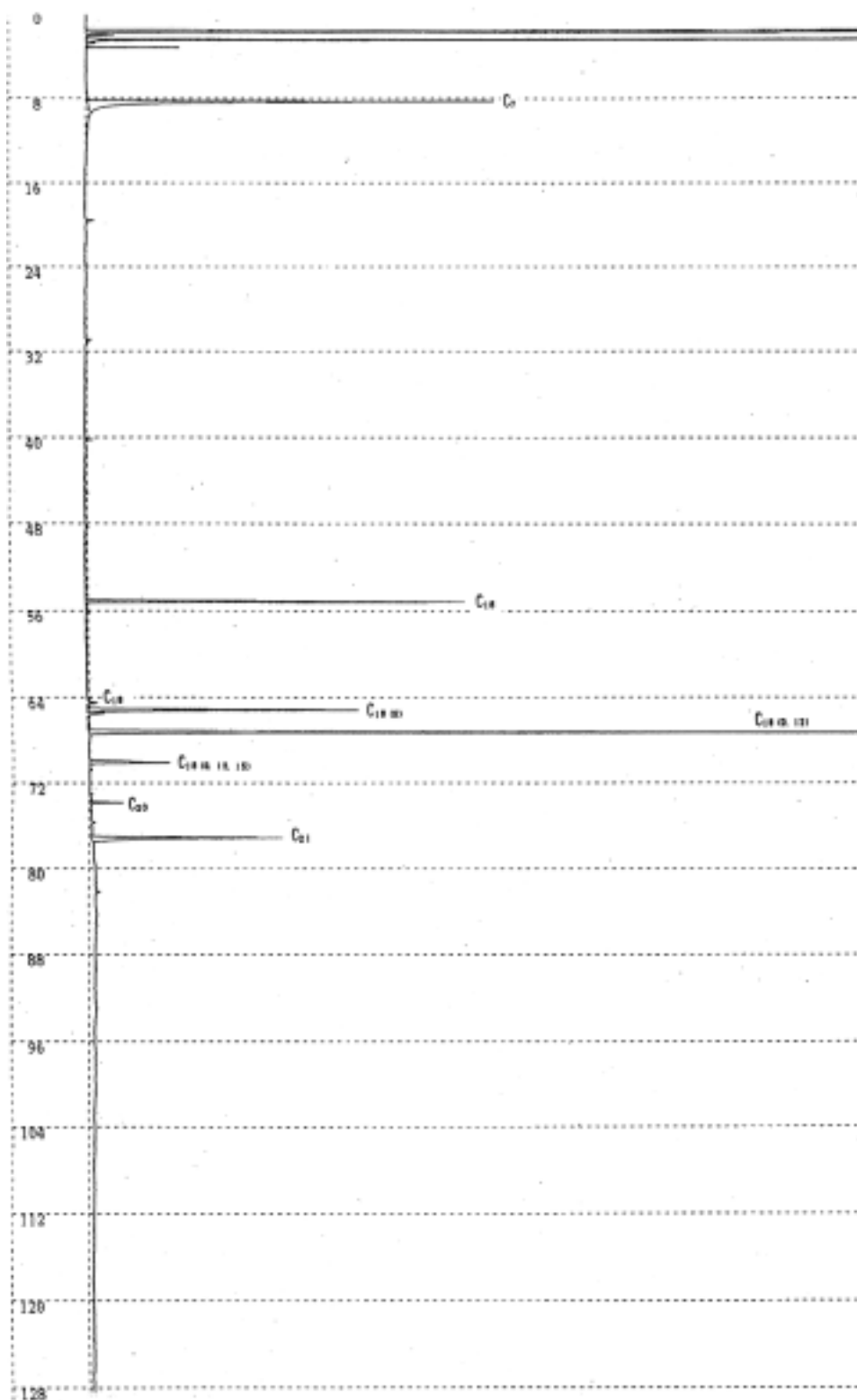
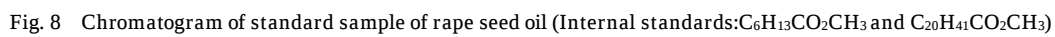


Fig. 7 Chromatogram of standard sample of malt extract oil (Internal standards:  $C_6H_{13}CO_2CH_3$  and  $C_{20}H_{41}CO_2CH_3$ )



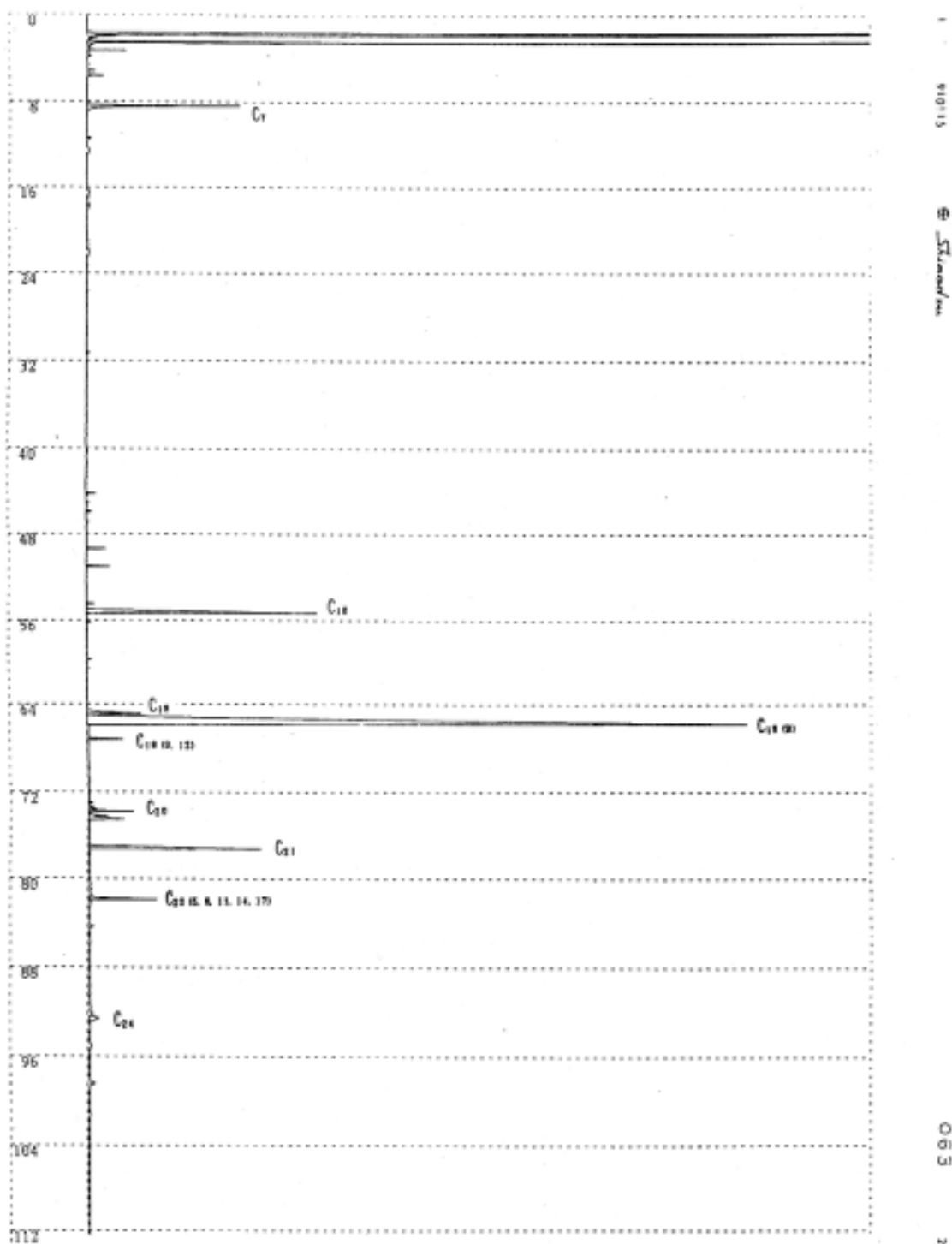


Fig. 9 Chromatogram of standard sample of camellia oil (Internal standards :  $C_6H_{13}CO_2CH_3$  and  $C_{20}H_{41}CO_2CH_3$ )

Note Analysis of fatty acids in methyl ester form by using relative retention times obtained from Gas Chromatography techniques

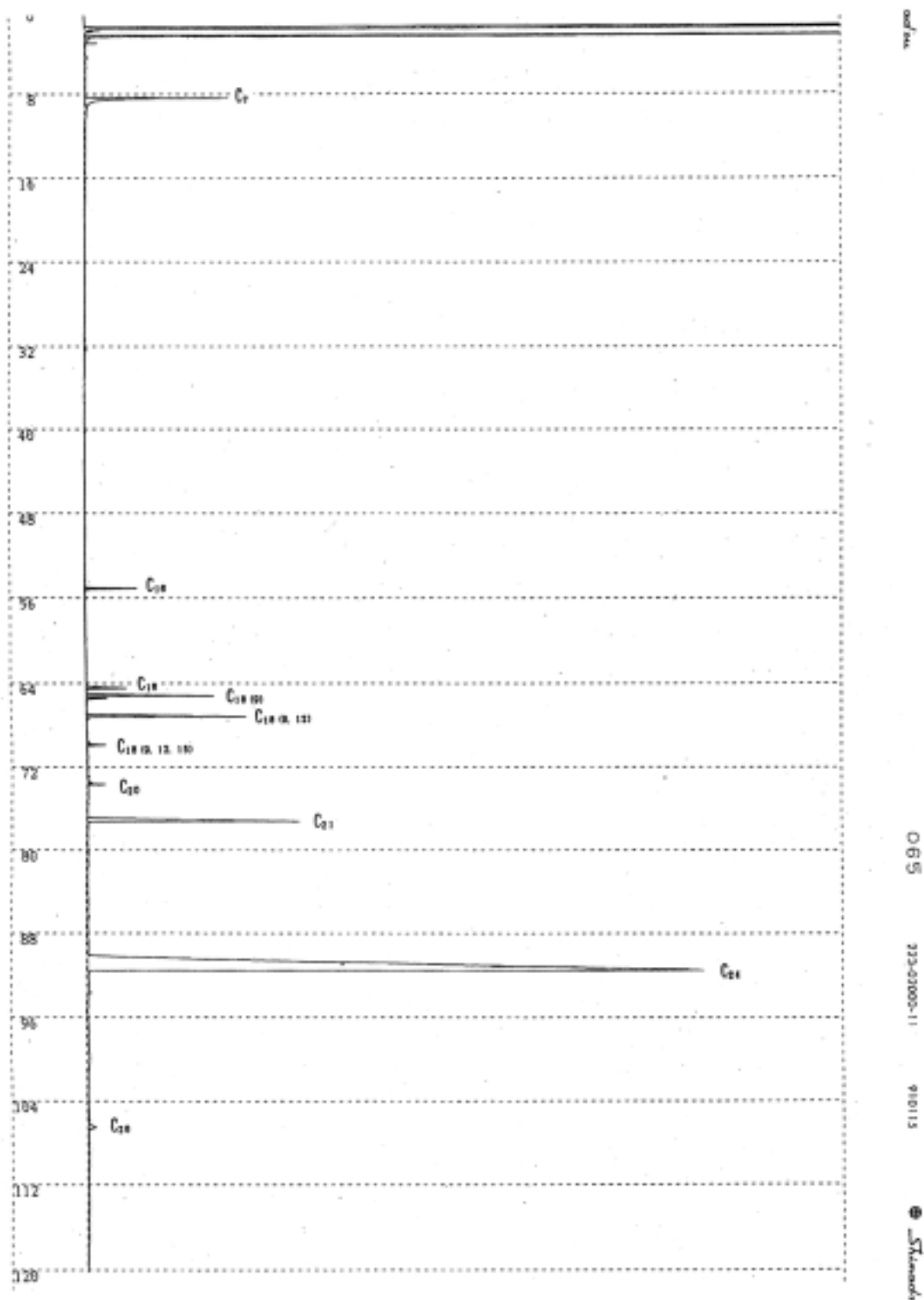


Fig. 10 Chromatogram of standard sample of castor oil (Internal standards :  $C_6H_{13}CO_2CH_3$  and  $C_{20}H_{41}CO_2CH_3$ )

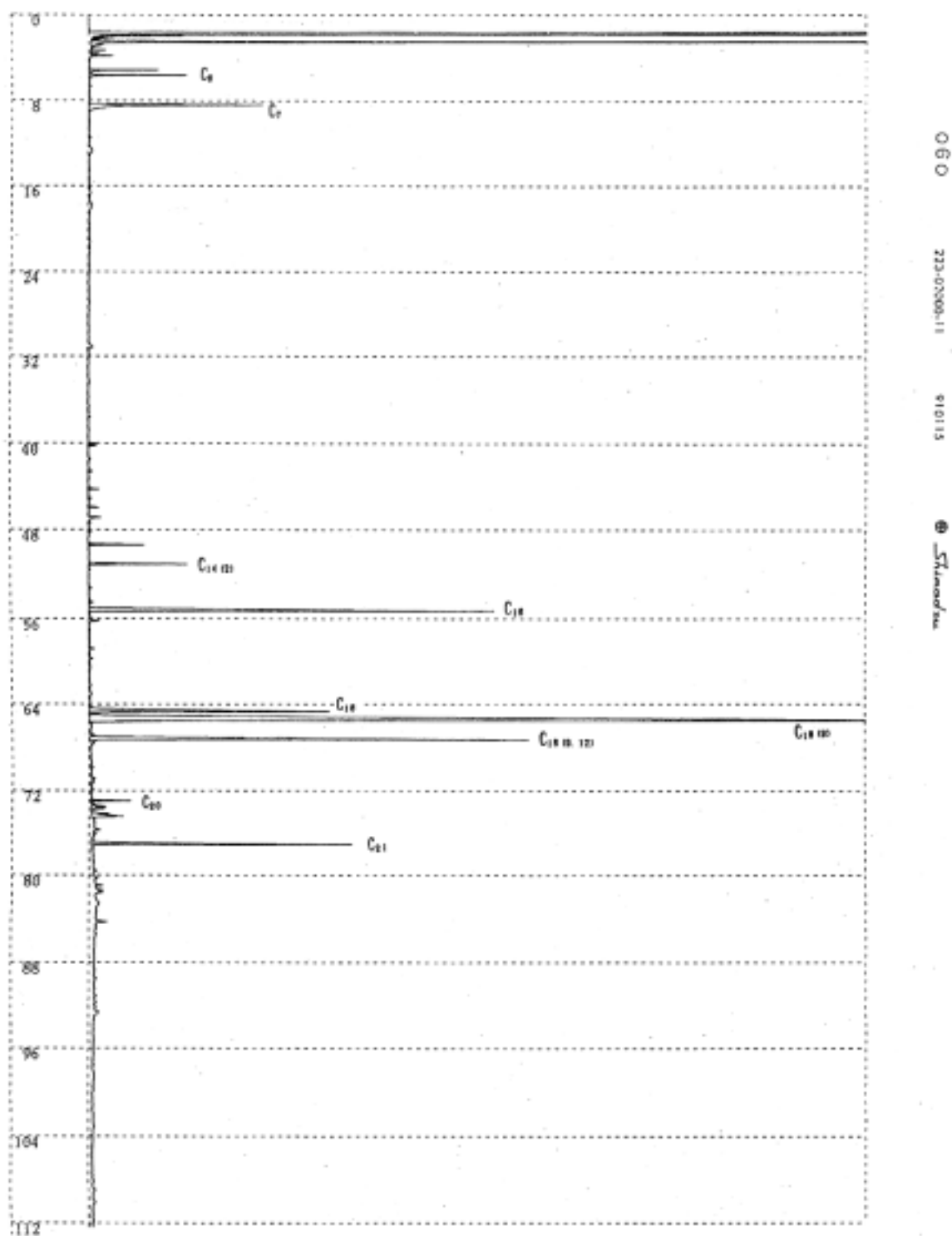
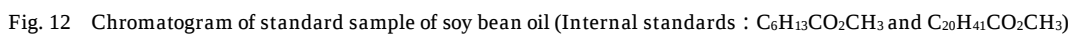


Fig. 11 Chromatogram of standard sample of sesame oil (Internal standards :  $C_6H_{13}CO_2CH_3$  and  $C_{20}H_{41}CO_2CH_3$ )



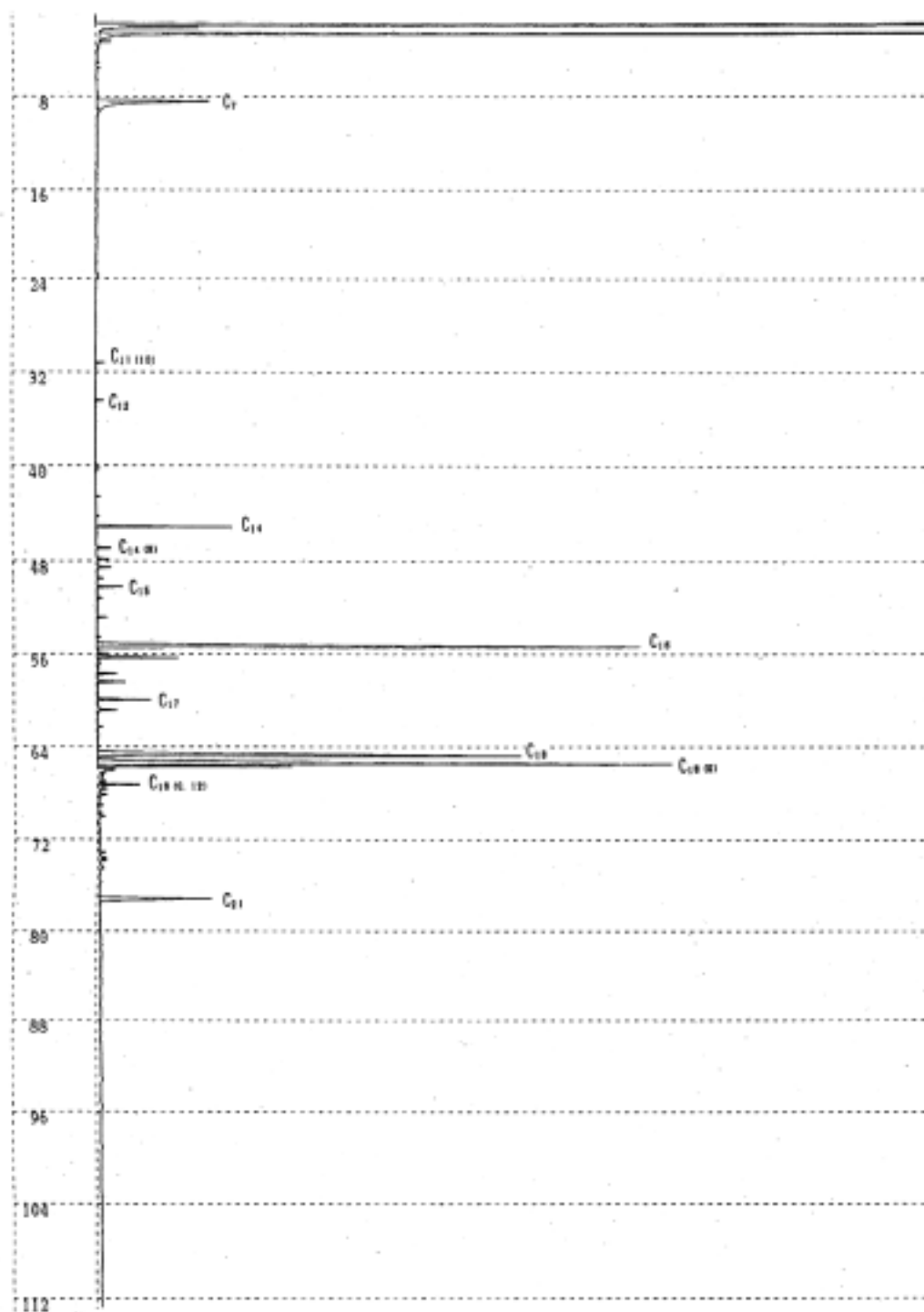


Fig. 13 Chromatogram of standard sample of beef oil (Internal standards :  $C_6H_{13}CO_2CH_3$  and  $C_{20}H_{41}CO_2CH_3$ )



Fig. 14 Chromatogram of standard sample of lard oil (Internal standards :  $C_6H_{13}CO_2CH_3$  and  $C_{20}H_{41}CO_2CH_3$ )

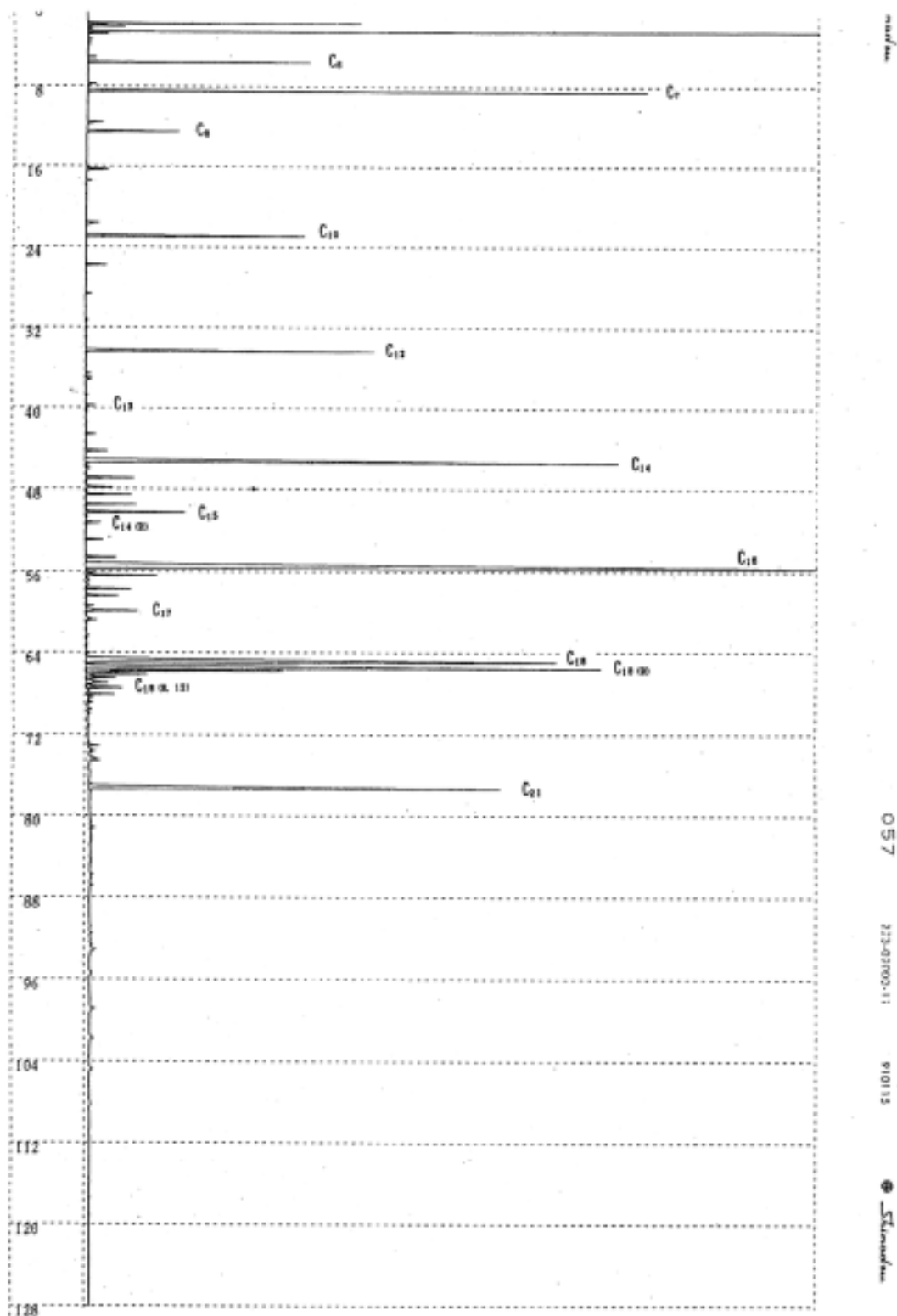


Fig. 15 Chromatogram of standard sample of milk fat (Internal standards :  $C_6H_{13}CO_2CH_3$  and  $C_{20}H_{41}CO_2CH_3$ )

Table 4 Retention Indices of fatty acid methyl esters. (Internal standards :  $C_6H_{13}CO_2CH_3$  and  $C_{20}H_{41}CO_2CH_3$ )

| Sample                          | R. R. T |         | R. R. T |         | R. R. T |         | R. R. T |         | R. R. T |         | R. T   | R. R. T |        | S. D |
|---------------------------------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|--------|---------|--------|------|
|                                 | R. T    | T       | R. T    | T       | R. T    | T       | R. T    | T       | R. T    | T       |        | R. T    | T      |      |
| C <sub>8</sub>                  | 2.085   | -2.453  | 2.022   | -2.440  | 2.025   | -2.438  | 2.021   | -2.437  | 2.085   | -2.452  | 2.035  | -2.455  | 0.0218 |      |
| C <sub>9</sub>                  | 2.272   | 0.000   | 2.210   | 0.000   | 2.212   | 0.000   | 2.207   | 0.000   | 2.282   | 0.000   | 2.227  | 0.000   | 0.0207 |      |
| C <sub>10</sub>                 | 2.020   | 4.027   | 2.005   | 3.979   | 2.040   | 3.981   | 2.000   | 3.974   | 2.070   | 3.987   | 2.061  | 3.902   | 0.0222 |      |
| C <sub>11</sub>                 | 2.511   | 0.737   | 2.305   | 0.942   | 2.365   | 0.845   | 2.351   | 0.854   | 2.434   | 0.875   | 2.421  | 0.808   | 0.0243 |      |
| C <sub>12</sub>                 | 13.846  | 18.846  | 13.708  | 18.728  | 13.735  | 18.730  | 13.698  | 18.725  | 13.788  | 18.760  | 13.747 | 18.762  | 0.0254 |      |
| C <sub>13</sub>                 | 18.726  | 24.648  | 18.572  | 24.714  | 18.580  | 24.714  | 18.572  | 24.709  | 18.664  | 24.773  | 18.620 | 24.752  | 0.0263 |      |
| C <sub>14</sub> (R)             | 18.008  | 25.210  | 18.054  | 25.177  | 18.073  | 25.180  | 18.048  | 25.183  | 18.025  | 25.218  | 18.060 | 25.210  | 0.0261 |      |
| C <sub>15</sub> (R)             | 21.222  | 28.195  | 21.165  | 28.068  | 21.185  | 28.075  | 21.160  | 28.068  | 21.282  | 28.218  | 21.223 | 28.025  | 0.0269 |      |
| C <sub>16</sub>                 | 22.004  | 33.178  | 22.005  | 33.073  | 22.000  | 33.063  | 22.040  | 33.080  | 22.727  | 33.108  | 22.732 | 33.088  | 0.0267 |      |
| C <sub>17</sub> (R)             | 24.103  | 33.704  | 24.020  | 33.853  | 24.020  | 33.646  | 24.010  | 33.658  | 24.081  | 33.703  | 24.084 | 33.679  | 0.0267 |      |
| C <sub>18</sub>                 | 28.886  | 41.813  | 28.703  | 41.438  | 28.777  | 41.423  | 28.752  | 41.408  | 28.831  | 41.472  | 28.822 | 41.432  | 0.0271 |      |
| C <sub>19</sub> (R)             | 28.850  | 42.209  | 28.718  | 42.177  | 28.724  | 42.150  | 28.705  | 42.148  | 28.882  | 42.212  | 28.855 | 42.192  | 0.0269 |      |
| C <sub>20</sub>                 | 33.608  | 48.198  | 33.780  | 48.068  | 33.780  | 48.050  | 33.787  | 48.064  | 33.822  | 48.704  | 33.797 | 48.685  | 0.0280 |      |
| C <sub>21</sub> (R)             | 34.443  | 50.616  | 34.314  | 50.544  | 34.325  | 50.519  | 34.312  | 50.528  | 34.370  | 50.583  | 34.354 | 50.554  | 0.0288 |      |
| C <sub>22</sub> (R)             | 35.584  | 50.430  | 35.452  | 50.411  | 35.465  | 50.388  | 35.451  | 50.389  | 35.553  | 50.445  | 35.485 | 50.425  | 0.0279 |      |
| C <sub>23</sub>                 | 36.790  | 57.730  | 36.636  | 57.638  | 36.663  | 57.631  | 36.639  | 57.622  | 36.757  | 57.668  | 36.681 | 57.650  | 0.0282 |      |
| C <sub>24</sub> (R)             | 36.976  | 58.710  | 36.925  | 58.651  | 36.905  | 58.620  | 36.950  | 58.624  | 36.930  | 58.685  | 36.920 | 58.658  | 0.0282 |      |
| C <sub>25</sub>                 | 42.457  | 65.432  | 42.347  | 65.362  | 42.365  | 65.345  | 42.354  | 65.355  | 42.412  | 65.376  | 42.388 | 65.380  | 0.0283 |      |
| C <sub>26</sub>                 | 47.095  | 72.840  | 47.036  | 72.800  | 47.057  | 72.820  | 47.033  | 72.808  | 47.088  | 72.820  | 47.054 | 72.824  | 0.0284 |      |
| C <sub>27</sub> (R)             | 48.740  | 74.075  | 48.645  | 74.060  | 48.655  | 74.013  | 48.652  | 74.045  | 48.713  | 74.081  | 48.692 | 74.081  | 0.0287 |      |
| C <sub>28</sub>                 | 52.064  | 80.038  | 52.025  | 79.988  | 52.030  | 79.978  | 52.080  | 79.965  | 52.354  | 80.082  | 52.307 | 79.960  | 0.0288 |      |
| C <sub>29</sub> (R)             | 52.050  | 81.137  | 52.050  | 81.130  | 52.063  | 81.077  | 52.060  | 81.110  | 52.025  | 81.110  | 52.000 | 81.139  | 0.0282 |      |
| C <sub>30</sub> (R, L)          | 54.090  | 84.323  | 54.035  | 84.315  | 54.048  | 84.189  | 54.043  | 84.190  | 54.000  | 84.200  | 54.071 | 84.201  | 0.0285 |      |
| C <sub>31</sub>                 | 56.011  | 86.072  | 56.014  | 86.070  | 56.060  | 86.074  | 56.030  | 86.065  | 56.083  | 86.071  | 56.080 | 86.071  | 0.0288 |      |
| C <sub>32</sub> (R, L, L)       | 57.035  | 86.051  | 57.026  | 86.046  | 57.026  | 86.035  | 57.738  | 86.010  | 57.584  | 86.026  | 57.571 | 86.029  | 0.0426 |      |
| C <sub>33</sub>                 | 80.042  | 93.582  | 80.040  | 93.617  | 80.081  | 93.593  | 80.085  | 93.584  | 80.218  | 93.582  | 80.208 | 93.580  | 0.0297 |      |
| C <sub>34</sub> (R)             | 81.282  | 94.582  | 81.174  | 94.620  | 81.137  | 94.578  | 81.185  | 94.569  | 81.221  | 94.573  | 81.202 | 94.582  | 0.0295 |      |
| C <sub>35</sub> (R, L, L)       | 83.129  | 97.090  | 83.048  | 97.081  | 83.059  | 97.028  | 83.048  | 97.056  | 83.068  | 97.044  | 83.076 | 97.056  | 0.0296 |      |
| C <sub>36</sub>                 | 84.558  | 100     | 84.455  | 100     | 84.505  | 100     | 84.477  | 100     | 84.539  | 100     | 84.505 | 100.000 | 0.0438 |      |
| C <sub>37</sub> (R, L, L, L)    | 85.071  | 101.828 | 85.060  | 101.862 | 85.090  | 101.810 | 85.086  | 101.809 | 85.045  | 101.823 | 85.030 | 101.828 | 0.0288 |      |
| C <sub>38</sub> (R, L, L, L)    | 87.407  | 104.757 | 87.372  | 104.780 | 87.407  | 104.758 | 87.380  | 104.778 | 87.436  | 104.758 | 87.413 | 104.768 | 0.0243 |      |
| C <sub>39</sub>                 | 88.382  | 106.274 | 88.288  | 106.307 | 88.328  | 106.288 | 88.311  | 106.289 | 88.250  | 106.257 | 88.234 | 106.279 | 0.0290 |      |
| C <sub>40</sub> (R, L, L, L, L) | 88.890  | 107.273 | 88.824  | 107.323 | 88.945  | 107.280 | 88.919  | 107.280 | 88.960  | 107.272 | 88.940 | 107.288 | 0.0281 |      |
| C <sub>41</sub>                 | 91.558  | 118.041 | 91.480  | 118.090 | 91.513  | 118.048 | 91.487  | 118.074 | 91.535  | 118.056 | 91.507 | 118.058 | 0.0283 |      |
| C <sub>42</sub>                 | 92.503  | 120.436 | 92.480  | 120.476 | 92.512  | 120.425 | 92.485  | 120.436 | 92.547  | 120.422 | 92.513 | 120.431 | 0.0289 |      |

Table 5 Relative retention times of standard fat samples (Internal standards :  $C_6H_{13}CO_2CH_3$  and  $C_{20}H_{41}CO_2CH_3$ )

| Number of<br>Carbon of<br>Fatty Acids | R. R. T | Standard Samples (R. R. T) |          |              |          |            |
|---------------------------------------|---------|----------------------------|----------|--------------|----------|------------|
|                                       |         | LARD OIL                   | MILK FAT | SOY BEAN OIL | PALM OIL | PEANUT OIL |
| $C_6$                                 | -2.452  |                            |          |              |          |            |
| $C_7$                                 | 0.000   |                            |          |              |          |            |
| $C_8$                                 | 3.982   | 3.958                      | 3.897    | 3.982        | 3.982    | 3.988      |
| $C_9$                                 | 9.698   |                            |          |              |          |            |
| $C_{10}$                              | 16.709  | 16.682                     | 16.680   |              | 16.690   | 16.757     |
| $C_{11}$                              | 24.752  |                            |          |              |          |            |
| $C_{12}$                              | 25.219  |                            |          |              |          |            |
| $C_{13}$                              | 29.005  |                            |          |              |          |            |
| $C_{14}$                              | 33.088  |                            | 32.995   |              | 32.887   | 32.093     |
| $C_{15}$                              | 33.679  |                            |          |              |          |            |
| $C_{16}$                              | 41.459  |                            |          |              |          |            |
| $C_{17}$                              | 42.192  |                            |          |              |          |            |
| $C_{18}$                              | 49.685  | 49.498                     | 49.621   | 49.554       | 49.593   | 49.641     |
| $C_{19}$                              | 59.554  |                            |          |              |          |            |
| $C_{20}$                              | 52.425  |                            | 52.353   |              |          |            |
| $C_{21}$                              | 57.659  | 57.496                     | 57.689   |              | 57.601   |            |
| $C_{22}$                              | 58.658  |                            |          |              |          |            |
| $C_{23}$                              | 65.369  | 65.453                     | 65.355   | 65.384       | 65.600   | 65.385     |
| $C_{24}$                              | 72.824  | 72.883                     | 72.740   | 72.758       | 72.780   | 72.794     |
| $C_{25}$                              | 74.051  | 74.911                     |          | 74.088       | 74.107   |            |
| $C_{26}$                              | 79.698  | 80.980                     | 79.983   | 80.051       | 80.669   | 79.995     |
| $C_{27}$                              | 81.119  | 81.272                     | 81.082   | 81.212       | 81.290   | 81.129     |
| $C_{28}$                              | 84.201  | 84.163                     | 84.667   |              | 84.247   | 84.264     |
| $C_{29}$                              | 86.871  |                            |          |              |          |            |
| $C_{30}$                              | 88.629  | 88.485                     |          | 88.637       | 88.563   | 88.586     |
| $C_{31}$                              | 93.599  | 93.471                     |          | 93.599       | 93.539   | 93.540     |
| $C_{32}$                              | 94.582  | 94.454                     |          | 94.596       | 94.519   | 94.548     |
| $C_{33}$                              | 97.656  | 97.539                     |          | 97.588       |          |            |
| $C_{34}$                              | 100.000 |                            |          |              |          |            |
| $C_{35}$                              | 101.828 | 101.624                    |          |              |          |            |
| $C_{36}$                              | 104.768 |                            |          |              |          |            |
| $C_{37}$                              | 108.279 |                            |          | 108.174      | 108.208  | 108.183    |
| $C_{38}$                              | 107.288 |                            |          | 108.039      |          |            |
| $C_{39}$                              | 112.221 |                            |          | 112.098      |          | 112.177    |
| $C_{40}$                              | 118.658 |                            |          | 117.861      | 118.194  | 118.018    |
| $C_{41}$                              | 129.531 |                            |          |              |          | 129.477    |

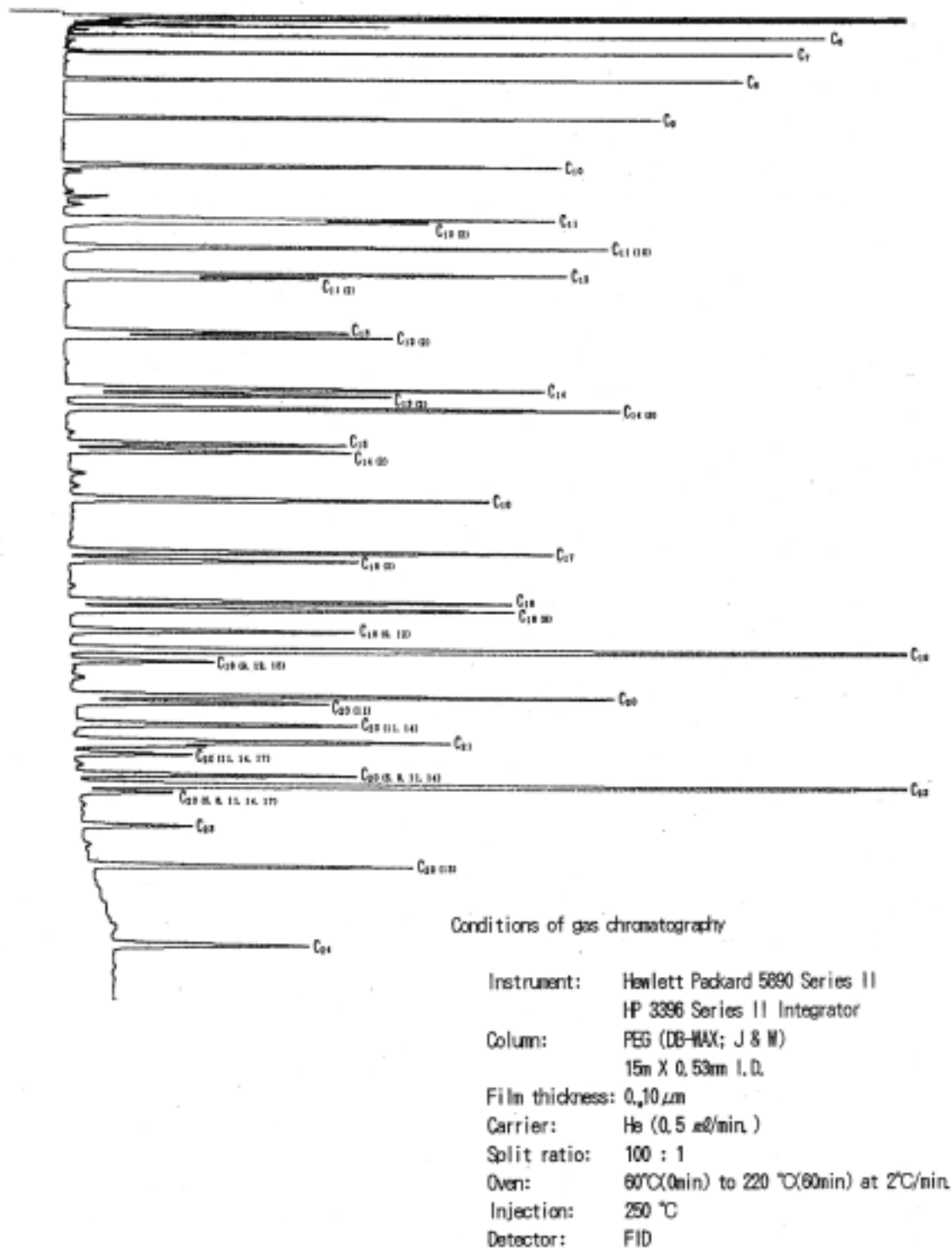


Fig. 16 The chromatogram of standard fatty acid methyl esters  
(Internal standards : C<sub>6</sub>H<sub>13</sub>CO<sub>2</sub>CH<sub>3</sub> and C<sub>20</sub>H<sub>41</sub>CO<sub>2</sub>CH<sub>3</sub>)

## A P P E N D I X

|                                |                                                                                |
|--------------------------------|--------------------------------------------------------------------------------|
| C <sub>5</sub>                 | : Pentanoic acid methyl ester                                                  |
| C <sub>6</sub>                 | : Hexanoic acid methyl ester                                                   |
| C <sub>7</sub>                 | : Heptanoic acid methyl ester                                                  |
| C <sub>8</sub>                 | : Octanoic acid methyl ester ( Methyl caprylate )                              |
| C <sub>9</sub>                 | : Nonanoic acid methyl ester ( Methyl pelargonate )                            |
| C <sub>10</sub>                | : Decanoic acid methyl ester ( Methyl caprate )                                |
| C <sub>11</sub>                | : Hendecanoic acid methyl ester ( Methyl undecanoate )                         |
| C <sub>10 (2)</sub>            | : 2 - Decenoic acid methyl ester                                               |
| C <sub>11 (10)</sub>           | : 10 - Undecenoic acid methyl ester                                            |
| C <sub>12</sub>                | : Dodecanoic acid methyl ester ( Methyl laurate )                              |
| C <sub>11 (2)</sub>            | : 2 - Undecenoic acid methyl ester                                             |
| C <sub>13</sub>                | : Tridecanoic acid methyl ester                                                |
| C <sub>12 (2)</sub>            | : 2 - Dodecenoic acid methyl ester                                             |
| C <sub>14</sub>                | : Tetradecanoic acid methyl ester ( Methyl myristate )                         |
| C <sub>13 (2)</sub>            | : 2 - Tridecenoic acid methyl ester                                            |
| C <sub>14 (9)</sub>            | : 9 - Tetradecenoic acid methyl ester                                          |
| C <sub>15</sub>                | : Pentadecanoic acid methyl ester                                              |
| C <sub>14 (2)</sub>            | : 2 - Tetradecenoic acid methyl ester                                          |
| C <sub>16</sub>                | : Hexadecanoic acid methyl ester ( Methyl palmitate )                          |
| C <sub>17</sub>                | : Heptadecanoic acid methyl ester                                              |
| C <sub>16 (2)</sub>            | : 2 - Hexadecenoic acid methyl ester                                           |
| C <sub>18</sub>                | : Octadecanoic acid methyl ester ( Methyl stearate )                           |
| C <sub>18 (9)</sub>            | : 9 - Octadecenoic acid methyl ester ( Methyl oleate )                         |
| C <sub>19 (9,12)</sub>         | : 9, 12 - Octadecadienoic acid methyl ester ( Methyl linoleate )               |
| C <sub>19</sub>                | : n - Nonadecanoic acid methyl ester                                           |
| C <sub>18 (9,12,15)</sub>      | : 9, 12, 15 - Octadecatrienoic acid methyl ester ( Methyl linolenate )         |
| C <sub>20</sub>                | : Eicosanoic acid methyl ester ( Methyl arachidate )                           |
| C <sub>20 (11)</sub>           | : 11 - Eicosenoic acid methyl ester                                            |
| C <sub>20 (11,14)</sub>        | : 11 , 14 - Eicosadienoic acid methyl ester                                    |
| C <sub>21</sub>                | : Heneicosanoic acid methyl ester                                              |
| C <sub>20 (11,14,17)</sub>     | : 11 , 14 , 17 - Eicosatrienoic acid methyl ester                              |
| C <sub>20 (5,8,11,14)</sub>    | : 5 , 8 , 11 , 14 - Eicosatetraenoic acid methyl ester ( Methyl arachidonate ) |
| C <sub>20 (5,8,11,14,17)</sub> | : 5 , 8 , 11 , 14 , 17 - Eicosapentaenoic acid methyl ester                    |
| C <sub>22</sub>                | : Docosanoic acid methyl ester ( Methyl behenate )                             |
| C <sub>23</sub>                | : Tricosanoic acid methyl ester                                                |
| C <sub>22 (13)</sub>           | : 13 - Docosenoic acid methyl ester ( Methyl erucidate )                       |
| C <sub>24</sub>                | : Tetracosanoic acid methyl ester                                              |
| C <sub>26</sub>                | : Hexacosanoic acid methyl ester                                               |